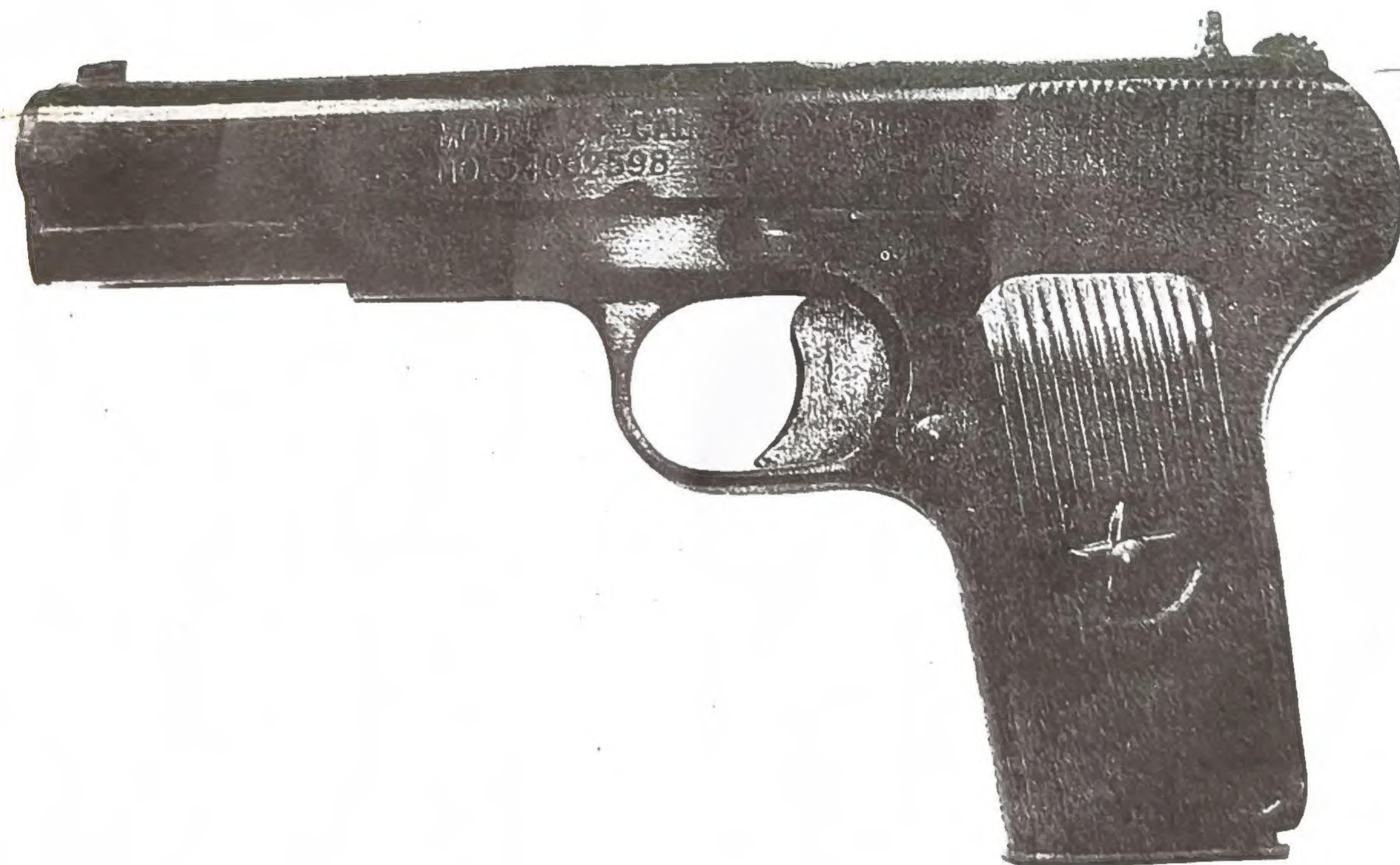
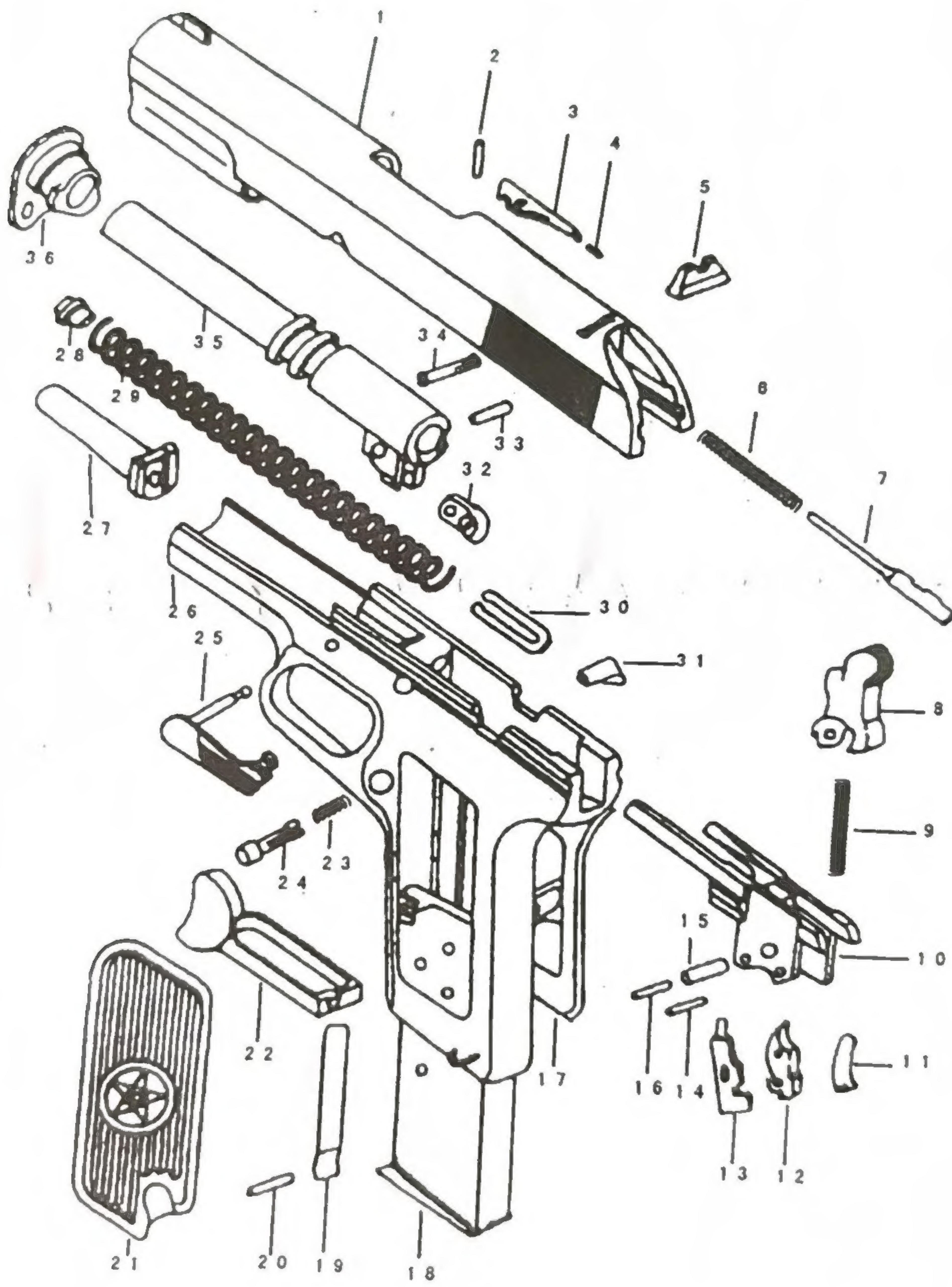


SAFETY SERVICE MANUAL
FOR
MODEL 54 PISTOL

Please carefully read this Manual
before loading and firing this pistol



MADE IN CHINA



Re-assembly
Re-assembly is done in reverse order

PART LEGEND

1.Slide	21.Left grip
2.Extractor pin	22.Trigger
3.Extractor	23.Magazine catch spring
4.Extractor spring	24.Magazine catch
5.Rear sight	25.Slide stop
6.Firing pin spring	26.Frame
7.Firing pin	27.Recoil spring guide
8.Hammer	28.Recoil spring plug
9.Hammer spring	29.Recoil spring
10.Firing mechanism frame	30.Slide stop clip
11.Sear spring	31.Magazine catch lock
12.Sear	32.Barrel link
13.Disconnector	33.Barrel link pin
14.Hammer spring stop	34.Firing pin retainer pin
15.Hammer pin	35.Barrel
16.Sear pin	36.Barrel bushing
17.Right grip	
18.Magazine	
19.Trigger spring	
20.Trigger spring fixing pin	

PREFACE

Model 54 serial semi-automatic pistols are specially designed for uses in Sport Shooting, self-defence and military. This model is provided with safety device and suitable for firing bullets of 7.62×25mm.

SPECIFICATIONS

Caliber:	7.62mm
Muzzle velocity:	420m/s
Effective Range:	50m
Combat rate of fire:	30rounds/min
Length of Gun:	195mm
Weight of Gun (with an empty magazine):	0.85kg
Magazine capacity:	8 rounds

SAFETY NOTICE

1. All the pistols must be always considered in the state of going to fire.
2. Whenever taking up a pistol, must check it first to make sure whether it is loaded.
3. Its muzzle must be always pointed to a safety direction.
4. The pistol's safety device must be always kept in its locked state until the moment before firing.
5. When don't use it further, the pistol must be unloaded and kept in a safety place. Never let children or any persons who do not know how to use a pistol touch it.
6. Never climb trees, do hurdle race or leap over other obstacles with a loaded pistol.
7. Before shooting, must determine a correct target. Never take road signs, trees, etc, as firing targets, because this kind of firing is not shooting sport.
8. Never fire at rocks or water, because they can cause the pellets bounced back.
9. Before making shooting, must make sure if there are any chokers in the barrel, and choose suitable type of bullets.
10. (except for self-defence) While shooting or at shooting range, you

should wear safety glasses and ear muffs.

11.If the pistol happened not to be triggered,you must point its muzzle at the ground,because sometimes a hangfire could happen.So, wait at least 30 seconds before unloading the bullet.

12.Don't take part in shooting sport while being drunk or after taking any anaesthetics.You should keep in your mind that a pistol must be always considered as one loaded.

The four procedures for unloading as follows:

1.Point the pistol at safety direction and make sure that your finger is off the trigger.

2.Press down the magazine releasing button and remove the magazine.

3.With your left hand,hold the upper slide of the pistol's body(while gripping its grip with your right hand),and pull it backwards until it stops.

4.Then,push the slide stop upwards until the slide stops.

Before manipulating the pistol or passing it to other people ,it must be unloaded.

Operating Procedures:

For Loading:

Insert a loaded magazine into the magazine socket on the grip of the pistol,while pointing the muzzle to a safety direction,fiercely pull the upper slide of the pistol's body backwards and then,release it to let it to ram a bullet into the chamber.

For Firing:

Press down the safety device with your thumb,aim the pistol at the target and trigger it.After a shot,the pistol can extract the shot shell and ram the next bullet into the chamber automatically.After shooting the last round of bullet,the upper slide can empty the chamber and be hooked on at the rear position.At this moment,insert another loaded magazine,push down the slide stop and fire again.

Troubles:

There are several causes which can result miss fire to the pistol,such as bad bullet.If the pistol or its magazine is dirty,a damage might be caused to the pistol.When a trouble happens,please wait at least 30 seconds before unloading the

pistol,because sometime there could be a hangfire ,which is easy to cause a personal injury.

Dismounting the Pistol:

Before dismounting the pistol,please make sure that it is unloaded.

1.Remove the magazine and extract the bullet in the chamber.
2.By using the magazine,push off the retaining clip, and then,take off the slide stop. And remove the upper slide,barrel,recoil spring and percussion hammer. When dismounting the recoil spring,must be careful to prevent it from jumping out and causing personal injury.

3.Take off the recoil spring in the slide.

4.Twist the barrel bushing 180 degree and then remove the barrel.

5.Dismount the percussion hammer mechanism.

Till now,no further dismount is required.

Reassembly:

Forreassembling the pistol,take the above procedures in a reverse order.

Cleaning:

After shooting,the barrel and percussion hammer mechanism of the pistol should be cleaned up with quality cleaning liquid, and then,apply a layer of grease on them for rust-proofing and lubricating.

Safety Declaration:

The manufacturer will not take any responsibilities for ordinary wear-down or any damages caused by any criminal offence, carelessness, improper use, etc, during the pistol's Service duration. Meanwhile, because the power of griping of the user is insufficient so that an injury could be caused by the recoil of the slide, the manufacturer will not take any responsibilities, too.

During using the pistol,you should take responsibility for each time of shooting.

During firing,the sound is harmful to eyes and ears.So,a suitable protection measure should be taken.